# LOUDSPEAKER DESIGN

## Hofmann's Iron Law-

a curiously useful way of looking at the low frequency performance of loudspeakers...

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THERE HAS always been a certain willingness to suspend both disbelief and rationality in the discussion of loudspeakers, and for the most part it doesn't really harm anything. People tend to wind up buying their speaker systems on fairly reasonable, pragmatic grounds, and aren't likely to be disturbed by the adman/ salesman/theoretician who holds that it takes a round speaker to yield "round sound" or a speaker system the size and shape of a bass viol to reproduce the sound of one. We do, of course, see some nicely rounded and bass-viol-sized speakers in stores as a result, but the relatively few people who buy them probably have their reasons and can't be considered the worse for it.

Still, there are times when a loudspeaker designer has pangs and longs to sneak a bit more enlightment into the discussion—even if it makes clear, as the following may, that just about anyone might design a good-to-wonderful low-frequency loudspeaker system by following rules that are both few and simple.

So, then, a catharsis for a speaker designer. And an attempt at some new and hopefully useful ways of looking at the low-frequency performance of the kind of speaker system that has such wide acceptance as a high-performance device. That, of course, is the sealed-box, acoustic-suspension system now made (in various adjectival forms) by just about every speaker manufacturer. We won't argue the possibility of a better design somewhere in some better world, but simply proceed with the knowledge of the present design's sublime usefulness in this one.

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One of the delightful things about the sealed-box, acoustic-suspension, single-degree-of-freedom speaker is that it's a quite simple system, with an attendant lack of eccentricity. The parameters that decide its behavior are there all the time, and you can vary them for different objectives—as we will be discussing—with known results. You don't wind up with egregious behavior in some performance area as a result of some apparently harmless change, and you don't then have to waste time looking for some "patch" that may itself have some strange effect.

Which means, of course, that low-frequency performance can't be determined by the sheer weight of money or the designer's ingenuity, since the rules stay the same whatever the designer's resources. But while this may disturb those designers who like to think they can buy their way out of a design limitation, or those who think that a particular kind of voice coil or cone material or construction has a certain mystique, it's very nice for all the rest of us. And it does leave the designer free to make some choices, hopefully enlightened. of what to emphasize and what not to emphasize, since total subjective effect or suitability isn't as nicely predictable as are curves and such.

So, while the behavior at low frequencies of a certain sort of speaker isn't the most metaphorically exciting subject for an article, it does give us a chance for a close look at some reasonably interesting things that can be stated both simply and rigorously. Nothing new, really, except perhaps a new window on reality.

What I propose to do is being with a speaker design of known excellence and discuss its basic and completely dependable interrelationships: What happens to performance from various physical changes, what physical changes are needed for a specific performance objective. The assumptions (forgetting about the vital question of your interest in all this) are:

 That we are talking about the sealed or effectively sealed speaker system.
 (Some latter-day ported systems are essentially sealed boxes that follow the rules we will be discussing.)

 That the speaker derives all damping from its voice coil moving in the field of its magnetic structure and is used with an amplifier of modern highdamping-factor (4 or above) design.

 That the amplifier is not tailored in frequency response to a particular speaker.

 That we aren't making any judgment on how much sound must be produced, but working within known and accepted parameters for average to demanding home use.

 That we aren't after the discovery or definition of one "ideal" loudspeaker, but discussing possibly useful variations within an area of known goodness (or, if you prefer, excellence).

The discussion which follows will be different from the usual presentations in an important way. We shall deal only with those parameters whose manipulations are at the discretion of a designer. By eschewing the inclusion in our statements of such quantities as the density of air, the velocity of sound, the value of  $2\pi$ , and other constants that are constant for all speakers in this group, we are forbidden to make statements of equality in connecting physical parameters with performance characteristics.

We can, and shall, make perfectly rigorous statements of proportionality which will permit us to precisely predict the performance of any new speaker as a function of the change in parameters of

a prototype speaker.

If we are told, and we should certainly readily believe, that the weight of a pile of jelly beans is proportional to the number of jelly beans, we should be quite confident that if we multiply the number of jelly beans by 1.2, the total weight will increase by 1.2. Note that we did not have to know how much a jelly bean weighed. If our job is to manipulate the number of jelly beans and then keep track of total weight, we shouldn't concern outselves with those things (constants, i.e., weight of individual jelly beans) over which we have no control. If we are really dedicated to our job of getting at the essential truth, we can even readily accept the fact that these jelly beans are in a fixed size container whose weight does not appreciably disturb the relationship between number and weight of jelly beans over the range in which we are interested (see assumptions above). The whole presentation is directed toward an attempt to make a powerful final statement that connects together those several characteristics which directly affect the value of a loudspeaker to a user.

A good place to begin is the area of greatest comfort to any speaker designer: The frequency range from 800 Hz down to the point below 150 Hz where variations in low frequency curves may begin to be visibly and audibly significant. What is of such comfort about the 150-800 Hz range, as has been stated elsewhere many times, is that it's "flat" by nature in. Over that frequency range, the speaker's velocity and hence output is controlled by the mass of its moving system. Assuming good design as we are throughout, in this case of the cone, there is ideal piston operation. Cone velocity goes up as frequency goes down, doubling for each halving of frequency (a fact with which Mr. Klipsch apparently likes to frighten small children) to coincide nicely with the realities of decreasing radiation resistance. Output can be calculated precisely at any point in the range as the square of cone velocity times the square of the area times some constants. No trickery is needed to make it come true nor are any special cone materials (a wide variety of thoroughly conventional materials and compositions will do nicely).

But things change as the bass resonant frequency of the system is approached. In a proper closed-box system, output beings to drop at a point somewhere above resonance (we'll be more specific in a moment), drops more at resonance, and begins to roll off fairly sharply (12 dB/octave) somewhere below that as stiffness reactance halves the cone velocity for each lower octave. If benign nature seemed to rule in the 150-800 Hz range, the designer takes responsibility now for everything, including (a) the shape of the roll-off, resonance curve, (b) where it begins laterally on the frequency scale, and (c) where the curve and the resonably straight line between 150 and 800 Hz show up on the vertical scale of absolute power output.

He is responsible, all right, but the rules are the rules.

The shape of the frequency response curve of every speaker of the type we are discussing will inevitably correspond to one of the family of these familiar universal resonance curves. We can construct a graph with explicit labels for x and y axes which completely describes the speaker's performance quantitatively if we know three performance characteristics:

- A. Efficiency, or the amount of output in the "flat" region for a given power input,
- B. Resonant frequency, or the actual frequency at point labeled FR on curve, and
- C. Which shape of curve.

Now, there are four, and only four physical parameters that in turn set those three performance characteristics:

- A = area of cone,
- M = mass of moving system, (cone and voice coil largely),

- Motor = "strength" of the magnetvoice coil motor (2), and
- V = volume of air enclosed in sealed box.

Let us relate physical parameters to performance characteristics:

- B. Resonant frequency, which we shall call:

Stiffness here is assumed to be solely due to cone area pressing against a small enclosed volume of air and as such is approximately equal to A2/V so that:

C. Shape of curve is actually determined by the "Q" of system at resonant frequency. The relating of QFR to the physical parameters is a somewhat messy expression, involves all four of those parameters and does not readily permit a feel for the physical situation. We would like now to introduce a different term which relates to shape of curve that makes it much easier to figure out the new performance of a speaker when any one physical parameter is changed. Use of this new term will then lead us to a way to make a powerful and simple statement. We shall also relate this new term to QFR as we must be able to. They are both, after all, equally legitimate ways to describe the shape of curve.

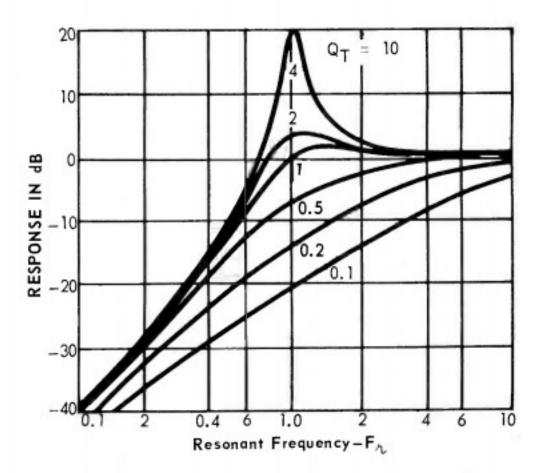


Fig. 1—Frequency response versus Q.

### Short Digression

Imagine a loudspeaker with no stiffness at all, that is a resonant frequency

Now, let us examine the output as we move down in frequency. We know there is a region of constant output and might expect this to continue to indefinitely low frequencies; we shall certainly never get to the 12 dB octave slope caused by stiffness reactance. Since this loudspeaker must have a motor (some volume of conductor in a magnetic field, here assumed to be fed from a low impedance), there must be some damping force, which, no matter how small, will at some low frequency equal the continually decreasing mass reactance and cause the output to decrease by 3 dB. We shall find it convenient to express the very important relationship between mass reactance (tendency for velocity to increase with lower frequency) and the resistive damping force (tendency for velocity to remain constant) as the frequency at which the two become equal. This we shall call the damping frequency. A stronger motor, i.e., more damping, will cause this frequency to be higher; a heavier moving system, more mass reactanct, will cause this frequency to be lower.

We can see that this quantity is in no way dependent on area of cone or volume of enclosure, but is just a way of describing the relative influence on the velocity of the cone at any frequency of the mass of the moving system and of strength of the motor, and one can readily see that damping frequency which we shall call FD approximately equals motor divided by mass.

To gain familiarity with damping frequency, FD, imagine a speaker with FD at 240 cps and resonant frequency, FR, at 60 cps. If we examine the shape of the frequency response curve going down in frequency from the flat region, we are told that already at 240 cps the damping force is significant compared to the mass reactance in determing cone velocity, and the output is thus below the flat region and shall be even lower by the time we move down to 60 cps. Now take a speaker with FD 15 cps and FR 60 cps. As we move down in frequency from the flat region, we see that when we get to the resonant frequency, the "damping force" is still not a strong contributor to determining cone velocity and, since mass reactance at this frequency (by definition) is cancelled by stiffness reactance, velocity, and hence response, is allowed to rise appreciably. One more example: A speaker with FD = 60 cps, FR = 60 cps. Remembering our definition of damping frequency, this speaker would have been down in response by 3 dB if there were no stiff-

ness at all, i.e., resonant frequency = 0. Because resonant frequency is 60 cps, the mass reactance, which is equal to "damping force," is cancelled by stiffness reactance and the response is allowed to double, i.e., rise 3B to the level of the "flat" region. From this fact you can readily pick out the appropriate curve, namely QFR = 1. (See Fig. 1) In fact, the curve fitting the other two speakers examined can be readily found by making use of the relationship between QFR and FD that

#### QFR = FR/FD.

This is just a consequence of the way we have defined Fp. Our first speaker is thus seen to have the curve corresponding to QFR = .25 and speaker number 2 has QFR = 4. One might complain that at the beginning we should have just said that FD = FR/QFR but that would have denied us the chance to get some physical "feel" for FD and to see why logically it is approximately equal to motor divided by mass.

So our digression has given us a way to express performance characteristic C in a slightly indirect way by specifying

To then find shape of curve we note ratio of resonant frequency to damping frequency which gives us QFR to enable us to assign the proper curve. So for C we then write damping frequency approximately equals motor divided by

This relating of physical parameters to performance characteristics makes it quite easy to readily identify all changes in performance when any one of the four physical parameters are varied. One can quickly go through the four examples: 1. Increase area: increase efficiency, increase FR. 2. Increase volume: decrease FR. 3. Increase mass: decrease FR, decrease efficiency, decrease damping frequency (QFR goes up). 4. Increase motor: increase efficiency, increase damping frequency (QFR goes down).

This is quite handy for a speaker designer but the interrelationship of a different set of characteristics has much broader importance. The loudspeaker buyer-listener is not, or should not be concerned with mass of system, area of cone, or strength of motor. None of these individually are separately discernible to a buyer-listener as being proper or improper. I believe we can identify three outstanding characteristics that truly determine the value of a speaker to user (remembering that we are here concerned solely with low frequency performance). This value, after all, at least here, is the most proper concern. Our intended service here is to show how these value characteristics

are rigorously tied together in a very simple way

The value characteristics are:

- 1. Volume of enclosure. The smaller the better. This strongly affects the utility of the speaker with respect to allowing optimum placement and even more strongly affects price.
- Efficiency. The higher the better. Total loudness for given electrical power.
- Low frequency response performance, which we have shown to be defined by:

3a. resonant frequency. The lower

3b. damping frequency. The lower

(Assuming we are discussing a properly designed high performance speaker in which the motor, for sake of reasonable efficiency, has been increased beyond the point that frequency response alone would like, i.e., the speaker is overdamped.)

It turns out that these four quantities are closely interdependent. The exact statement of this interdependence turns out to be very pleasing for its simplicity, which is the reward that should be expected for the effort to acquire this new conceptual tool of damping frequency.

Let us again express each of these "user value characteristics" in terms of their dependence on physical parameters:

Volume 
 <sup>a</sup> volume

2. Efficiency  $\cong A^2/M^2 \times Motor$  3a.  $F_r \cong \sqrt{A^2/MV}$ 

3b. Fd = Motor/M

Now just a few lines of old math eighth grade algebra. From 3a, squaring each side we have:

Let us restate efficiency, substituting

Efficiency 

F,² MV Motor/M² = Fr V Motor/M

But we recognize:

Motor/M as Fd

So we finally get:

If one wants to consider only a given shape of curve, that is a given QFR, we can then express FD as some factor of FR and further simplify our law to:

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#### (Continued from page 54)

It should be kept in mind that these FM distortion figures are those obtained under worst-case conditions—when the speaker system is pushed to its maximum low-frequency capability. This would rarely (if ever) be experienced in home use. But even if the numbers are not as high as those published by Klipsch and Greiner for absurd theoretical conditions, they are still rather large as conventional distortion figures.

Most impartial observers have expressed an inability to reconcile these large numbers with listening experience. It has been pointed out, correctly, to that there must be a major difference in annoyance value between FM distortion and some other kinds; otherwise, how would it be possible with such speaker systems to stage completely successful live-vs-recorded demonstrations, involving audibly perfect reproduction of complex live sounds such as that of a string quartet?

This proposition is supported by close examination of a process that everyone has experienced: listening to recorded music. Both tape machines and record players have mechanical imperfections that result in speed irregularities. Tape does not move by the heads at a perfectly uniform speed. A record does not revolve around the spindle at a perfectly constant speed. These deviations in speed are measured as percentages of the mean speed, and the word used to describe them is flutter. Flutter produces FM distortion just as the Doppler effect does

As applied to loudspeakers, flutter would be the ratio of cone velocity at the modulating frequency to the velocity of sound in air, expressed as a percentage. On these terms, the maximum flutter would occur for two conditions described in the preceding table. Flutter under these conditions would be 0.52% peak, 0.33% average, for 0.25 acoustic watt output at 40 Hz; and 0.22% peak, 0.14% average, for .025 watt output at 30 Hz.

The NAB standard limit for reproducing turntable flutter is 0.1% average. If it is assumed that the flutter is sinusoidal this is equivalent to 0.16% peak. That assumption is not warranted for most turntables-even very high-quality units generate flutter peaks exceeding 0.16%. Moreover, the audio signal on the record has had already superimposed on it the flutter from two or more generations of tape recording and playback, as well as that of the recording turntable. The situation is likely to be worse for playback of recorded tapes. For either medium it is simply not realistic to expect occasional flutter peaks of less that 0.5%. This total amount of flutter produces FM modulation that is operative on all frequencies, even the very highest, and it is present in the same degree regardless of signal level. Yet it is considered to be marginally objectionable if at all.

Thus it is fair to say that under worstcase conditions, the FM modulation distortion of high-quality direct-radiator speaker systems is comparable in magnitude to, or less than, the FM modulation distortion that is always present in the recorded signal anyway. If one is not audibly important, neither is the other. My guess is that people who claim to have heard loudspeaker Doppler distortion were really hearing nonlinear distortion in the speaker system, or amplifier overload.

Of course if all other things were equal it would be better to have no FM modulation distortion rather than even a small amount. It would be better to have no nonlinear distortion generated by the very high pressures in horn throats, rather than even a small amount. It does seem inefficient, however, to waste so much time and attention on trivial imperfections when there are important problems to be solved. Æ

- (1) Jordan, E. J., "The Design and Use of Moving-Coll Loudspeaker Units." Wireless World, November 1970.
- (2) Acoustical Engineering, Harry F. Olson, p. 524. Van Nostrand, 1957.
- (3) Greiner, R.A., Letter to the Editor, Audio, December 1970, p. 14.
- (4) Acoustical Engineering, Harry F. Olson, p. 190; Van Nostrand, 1957.
- (5) See Audio, October 1971, p. 44.

#### Erratum Sound Level Meter, December 1970

The resistor R6 should be 100 K as in the parts list, not 10 K as shown in the schematic. C11 should connect to the "flat" terminal of the switch, but not to C9 and C7. The output of the "A" filter should be taken from the junction of R14 and C5, not from C4 as shown.

#### (Continued from page 32)

These then are the quantitative expressions of what I have come to call Hofmann's Iron Law(s) prescribing the amount and direction of change that must occur in one or two or three of the remaining terms when any one is changed.

Note that this law does not say what happens to any one term as a given term is changed, that is, for instance we are not told how efficiency changes if the volume changes. (In fact, it doesn't change at all.)

Once it is decided to vary any term in this statement, it is up to the designer to rearrange physical parameters both to accomplish this change and properly apportion the necessarily resulting change in the other terms to make the most acceptable "new" speaker.

This iron law which shows difficult and frustrating constraints facing an engineer (but apparently not every advertising department) can also console one that the "improvement" one can

make over an already properly designed speaker must be nil, independent of his resources or intelligence. A very constructive use can be made of this law by noting not only what it requires but what it may allow. Physical laws are not inherently malevolent, after all. For instance, we might observe that one could start with a loudspeaker of truly distinguished low frequency performance and keeping FR and FD the same have exactly that same shape of curve in one half the volume at 3 dB less efficiency. Arguing the possible value of such a special speaker is outside the scope of this article; our only intent here is to prove that it is possible and even indicate how the physical parameters should be juggled to achieve the result.

 Technical articles back to Rice and Kellogg's of almost 50 years ago have described this natural occurence of ideal flat behavior. More recently Aupio covered the subject well in the March 1970 loudspeaker issue. Our treatise assumes a vague-toworking familiarity with the content of such tracts. We are just offering a statement of consequences of the facts which have been well reported.

- 2. This parameter, which occurs in the expression for efficiency (establishing the force delivered to the moving system as a function of electrical power input) is the same parameter that determines the resistance offered to the moving system by a shorted coil in a magnetic field which, although it is an impedance (real), we are calling "damping force." The expression for strength of motor in terms of physical parameters is approximately magnetic field times volume of conductor. Since those terms always occur together in describing performance characteristics, we shall carry them along, describing them solely as "motor." The designer can then decide how he apportions values between magnetic field and volume of conductor to get the required motor and then decide how he subdivides this volume of conductor to get his desired impedance level. To drag along length of conductor, etc., through all which follows would really obscure the picture.
- 3. Dr. J. Anton Hofmann first introduced the term "damping frequency" about 16 years ago when the author was struggling with the design of the first of this then-new type of loudspeaker, the AR-1. The use of the term as a manipulative device and, more importantly, the expression of the interrelationships of the "value in use" characteristics that the use of this term revealed were a powerful tool that permitted the designer easily to systematize the design of low frequency loudspeakers. Dr. Hofmann later lent his initial to another loudspeaker company and subsequently has become treasurer and chief-enforcer-of-rigor of Advent Corporation.